

# **AOD**<sup>®</sup> Y Series



### Air Operated Diaphragm Pump



### Max Flow: <u>31.7 GPM with 100 psi air supply</u> FEATURES

- Stall-Free Design A patented noncentering, spring assisted shifter is incorporated into every "Y" series pump, ensuring a positive shift every time. All "Y" series pumps eliminate the need of pre-packing or extended lubrication.
- Oil-less Operation Oil-less operation "Y" series pumps incorporate no metalto-metal wearing surfaces. This design means no oil misting into the environment that would create an unhealthy working condition, and no oil, lubricants or grease to contaminate your products. Our oil-less design results in lower operating and maintenance costs.
- Quiet Operation Air valve design minimizes exhaust noise providing a significantly quieter work environment.
- Portable/Simple Installation Simply connect your air supply line and liquid lines; the pump is now ready to perform. There are no complex controls to install and operate.
- Submersible If external components are compatible, these pumps can be submerged in the liquid by simply running the exhaust line above the liquid level.

# AOD.75 - \*(-P)

#### \*Pump Body Materials

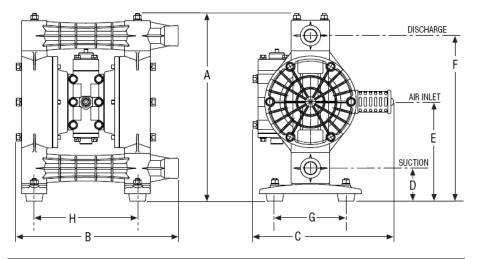
P – Polypropylene †

#### **Applications**

- Aircraft Industry
- Automotive
- Beverage Industry
- Chemical and Petroleum
- Glass and Fiberglass
- Buna-N Santoprene® Neoprene Nordel® Viton®
  - Marine

Elastomers

- Metal and Steel
- Mine and Construction
- Paint
- Paper and Wood



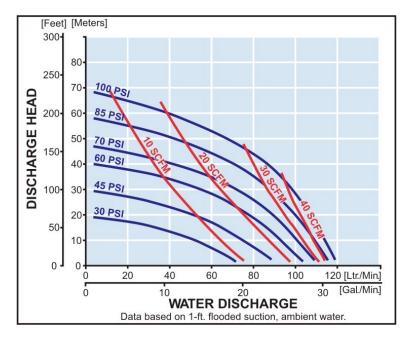
MODEL (Dimensions)		Polypropylene		
SUCTION (Bottom)	Inches	3/4 FNPT, BSP		
DISCHARGE (Top)	Inches	3/4 FNPT, BSP		
A – Total Height	Inches (mm)	14.49 (368)		
B – Total Depth	Inches (mm)	12.44 (316)		
C – Total Width	Inches (mm)	10.93 (278)		
Air Inlet Size		1/4" FNPT		
Air Exhaust Size		3/4" FNPT		
D – Suction Dimension	Inches (mm)	2.60 (66)		
E – Air Inlet Dimension	Inches (mm)	7.68 (195)		
F – Discharge Dimension	Inches (mm)	12.8 (324)		
G – Mounting Dimension	Inches (mm)	4.92 (125)		
H – Mounting Dimension	Inches (mm)	7.99 (203)		
NOTE: Pump dimensions may vary depending on configuration. Dimensions are to be used for reference only.				

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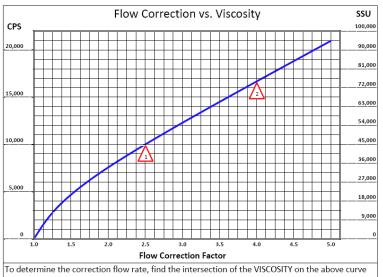


AOD<sup>®</sup> is a registered trademark of Price<sup>®</sup> Pump Co.; Viton<sup>®</sup> and Nordel<sup>®</sup> are registered trademarks of DuPont Dow Elastomers; Santoprene<sup>®</sup> is a registered trademark of Monsanto Company. † Material is not ATEX certified.

## AOD.75 –P (Rubber)



The performance curves shown and other published literature reflect an average performance for all materials and all rubber elastomers.



and read the FLOW CORRECTION FACTOR. Multiply this factor by the desired flow of the pump and use this new flow rate to select a pump from the performance curves.

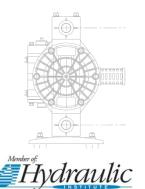
Example 10,000 CPS = 2.5 Flow Correction Factor.

If viscous flow desired is 42 GPM, then multiply 42 by 2.5 = 105 (GPM equivalent water flow)
Example 🛕 74,000 SSU = 4.0 Flow Correction Factor.

If viscous flow desired is 35 GPM, then multiply 35 by 4.0 = 140 (GPM equivalent water flow)



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Technical Data					
Maximum flow	GPM (liters per Minute) 31.7 (120)				
Displacement/Stroke					
Rubber Diaphragms	Ga	l (liters)	0.14 (0.53)		
Max Air Inlet Pressure	e	PSI (bar)	100 (6.9)		
Max Spherical Solids	Size	IN (mm)	1/16 (2)		
High Temperature Lin	nit	°F (°C)	180 (82)		
Low Temperature Lim	it	°F (°C)	40 (4.44)		
Shipping Weight		Lbs (kg)			
Polypropylene			22.6 (10.25)		

Elastomer Kits				
Maximum Liquid Temperature				
MATERIAL	Polypropylene	P/N		
Buna-N	180°F (82°C)	K20-PN		
Neoprene	180°F (82°C)	K20-PC		
Nordel <sup>®</sup>	180°F (82°C)	K20-PE		
Santoprene®	180°F (82°C)	K20-PS		
Viton®	180°F (82°C)	K20-PV		

Materials of Construction			
Air Valve Housing	Aluminum		
Air Chambers	Aluminum		
Spool Housing	Aluminum		
Pump External Finish	Natural (Not Painted)		
Valve Type	Elastomeric Ball		

Suction Lift		
Elastomer Type (Material)	Dry Prime	
Standard (Polypro)	18 Feet (5.48 meters)	

Your Local Price<sup>®</sup> Pump Distributor:

Rev. Date: April 2017